

A = 1" x 6" x 10' PIPE
 3 PCS

C - THIS BEAMS USED AS BACKINGS
 PLATE TO LINE UP PLYWOOD
 (LAYERS)

B = CUT 2 PCS /
 CONNECT W/ 2" x 4" BLOCKS

TO DRAW CURVED LINE, USE A
 QUALITY LENGTH OF WOOD
 FINISHING TRIM AND BEND
 ACROSS TEMPORARY SCREWS
 SET AT ENDS, TOP CENTER

1 - FACTORY BEAM = 6 PCS OF
 1/4" MARINE PL-4

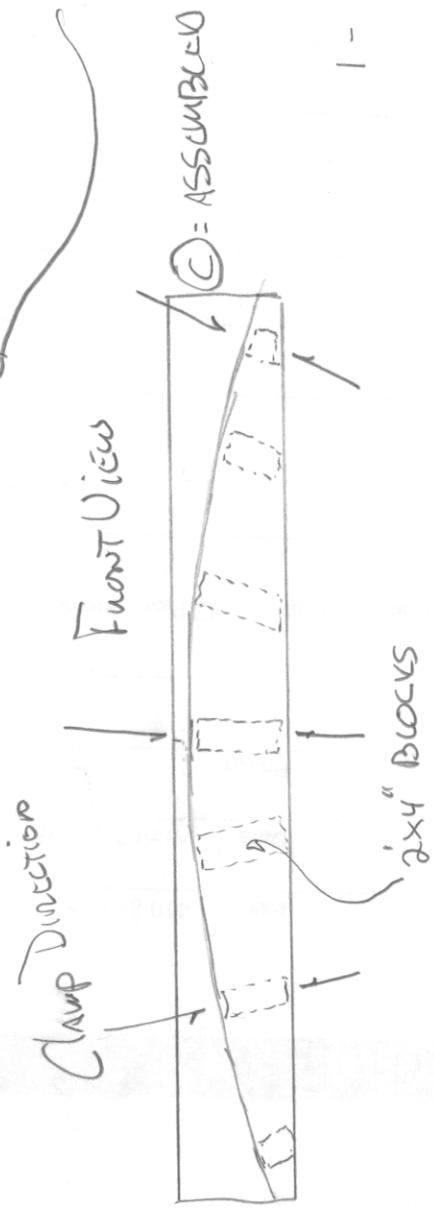
2 - COVER WITH PLASTIC AND TAPE
 SO EXPOXY DOES NOT STICK TO
 JIG

3 - USE VERY LITTLE EXPOXY

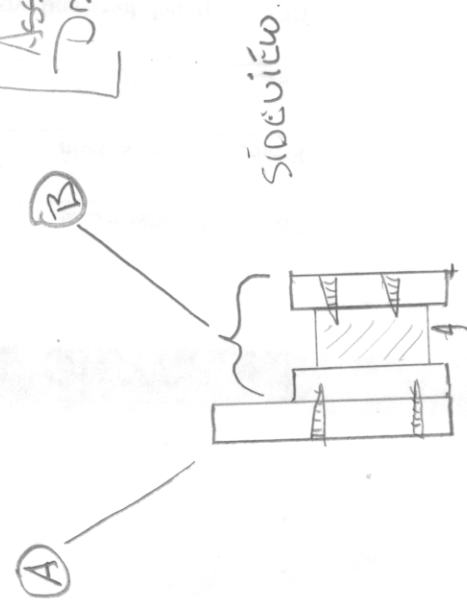
4 - USE WOOD BLOCKS UNDER CLAMPS
 TO DISTRIBUTE LOAD

EXTRA

- ROUTE OUT CHANNEL ON TOP OF BOTTOM
 STRIP 1/8" - BETWEEN COMPRESSION
 POSTS ONLY; ADD CARBON FIBER
 - ! SAVE OLD BEAM ENDS FOR NEW COMPONENT
 END CUTS



[ASSEMBLE WITH
 DRYWALL SCREWS]



2x4 = C SIDE VIEW